

(12) **United States Patent**
Nasser-Faili

(10) **Patent No.:** **US 9,679,764 B2**
(45) **Date of Patent:** **Jun. 13, 2017**

(54) **SEMICONDUCTOR DEVICE STRUCTURES
COMPRISING POLYCRYSTALLINE CVD
DIAMOND WITH IMPROVED
NEAR-SUBSTRATE THERMAL
CONDUCTIVITY**

(71) Applicant: **RFHIC Corporation**, Anyang (KR)

(72) Inventor: **Firooz Nasser-Faili**, Santa Clara, CA
(US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

(21) Appl. No.: **15/356,881**

(22) Filed: **Nov. 21, 2016**

(65) **Prior Publication Data**

US 2017/0084450 A1 Mar. 23, 2017

Related U.S. Application Data

(62) Division of application No. 14/909,791, filed as
application No. PCT/US2014/053544 on Aug. 29,
2014, now Pat. No. 9,548,257.
(Continued)

(51) **Int. Cl.**
H01L 23/373 (2006.01)
H01L 21/02 (2006.01)
(Continued)

(52) **U.S. Cl.**
CPC **H01L 21/0228** (2013.01); **C23C 16/0245**
(2013.01); **C23C 16/0254** (2013.01); **C23C**
16/0272 (2013.01); **C23C 16/27** (2013.01);
H01L 21/0262 (2013.01); **H01L 21/02115**
(2013.01); **H01L 21/02389** (2013.01); **H01L**
21/02444 (2013.01); **H01L 21/02488**
(2013.01); **H01L 21/02513** (2013.01); **H01L**
21/02527 (2013.01); **H01L 21/02658**
(2013.01);
(Continued)

(58) **Field of Classification Search**

CPC H01L 23/3732; H01L 21/02488; H01L
21/02513; H01L 21/02389; H01L
21/02444; H01L 21/0262; H01L
21/02658; H01L 21/02527; C23C
16/0254; C23C 16/0245; C23C 16/27;
C23C 16/0272

See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

7,837,793 B2 * 11/2010 Wort C30B 23/02
117/200

* cited by examiner

Primary Examiner — David Vu

(74) *Attorney, Agent, or Firm* — Patent Office of Dr.
Chung Park

(57) **ABSTRACT**

Disclosed is a semiconductor device structure including a
III-V compound semiconductor material layer, a polycrys-
talline CVD diamond material layer, and an interface region,
having a diamond nucleation layer, between the III-V com-
pound semiconductor material layer and the polycrystalline
CVD diamond material layer. A Raman signal generated
from a region having the diamond nucleation layer exhibits
an sp³ carbon peak at 1332 cm⁻¹ having a full width
half-maximum of no more than 5.0 cm⁻¹. The Raman signal
further exhibits one or both of the following characteristics:
(i) an sp² carbon peak at 1550 cm⁻¹ having a height no more
than 20% of a height of the sp³ carbon peak; and (ii) the sp³
carbon peak at 1332 cm⁻¹ is no less than 10% of local
background intensity. The diamond nucleation layer further
includes an average nucleation density range of 1×10⁸ cm⁻²
to 1×10¹² cm⁻².

9 Claims, 7 Drawing Sheets

